

Corma Vacuum Forming Corrugators

MODEL
130
SERIES



MODEL 130
FOR PIPE SIZES:
0.25 inches I.D. to
4.5 inches O.D.
(6 mm I.D. to
110 mm O.D.)

Some of the advantages of Corma Corrugators that have made the Model 130 series a best seller, the world over:

Corma offers standard systems capable of producing pipes of virtually all sizes, from extremely small pipes with inside diameter measuring as little as 1 mm (0.040 in.) to enormous pipes with outside diameters measuring as much as 3000 mm (120 in.).

Corma supplies Single Wall, Double Wall, Triple Wall, Rib Pipe, Ultra Rib, and Corma Solid Wall Pipe production systems as complete turnkey installations or as individual components.

- Corma corrugators feature very strong and precise construction, able to withstand the rigorous demands of day to day production. All Corma corrugators are backed by a three year mechanical warranty.
- Corma corrugators are of vertical construction. This design is extremely user friendly and has been proven for over 45 years. The top and bottom housings are held in place by four columns which keep the machine in perfect alignment. With the centre height adjustment, each Corma corrugator can make a very large range of pipe sizes; providing production flexibility at lower capital investment.
- Corma corrugators accept almost all blow and vacuum formable materials including PVC, PE, PP, Nylon, TPR, Teflon and others. Modifiers such as flame retardants, EVA etc. can be added.
- Corma corrugators are available in either blow molding or vacuum forming designs.
- Corma corrugators are manufactured under strict ISO 9001 -2015 procedures to meet customers' requirements and bear the CE stamp of conformity to the European technical and safety standard.

Technical Data

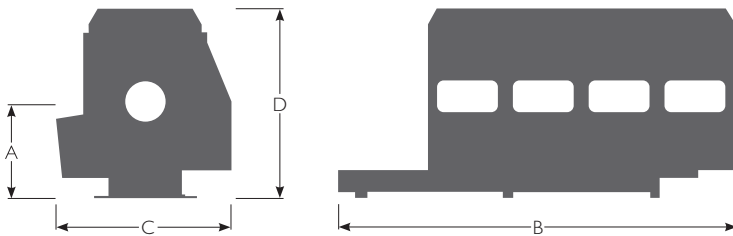
Specifications	Model 130-4 (HS)		Model 130-6 (HSL)	
Pipe Range Min ID	6 mm	0.25 in.	6 mm	0.25 in.
Pipe Range Max OD	110 mm	4.50 in.	110 mm	4.50 in.
Max line speed*	50 m/min	165 ft/min	55 m/min	180 ft/min
Max output*	205 kg/hr	450 lbs/hr	360 kg/hr	790 lbs/hr
Set of moldblocks	80 pairs	80 pairs	120 pairs	120 pairs
Moldblock length	50.8 mm	2.00 in.	50.8 mm	2.00 in.
Moldblock chain length	4065 mm	160 in.	6100 mm	240 in.
Forming section length	1650 mm	65 in.	2665 mm	105 in.
Corrugator drive motor	1 kw (X2)	1.5 hp (X2)	1 kw (X2)	1.5 hp (X2)
Mold cooling fan (2)	0.195 kw (X4)	0.26 hp (X4)	0.195 kw (X4)	0.26 hp (X4)
Corrugator lifter motor	0.56 kw	0.75 hp	0.56 kw	0.75 hp
Corrugator hook-up	3 kw	4 hp	4.5 kw	6 hp
Water cooling required	40 l/min	10.5 gl/min	40 l/min	10.5 gl/min
Air pressure hook-up	6 bar	87 psi	6 bar	87 psi

*Line speeds and outputs are theoretical and depend on: pipe diameter; type of plastic; machine model; cooling options; mold track length; temperature and quantity of cooling water; profile configuration; extruder capacity, etc.

Note: Corma reserves the right to change specifications in the interest of progress without prior notice.

Dimensions

Specifications	Model 130-4 (HS)		Model 130-6 (HSL)	
A) Centre Height	1150 mm	45.25 in.	1150 mm	45.25 in.
B) Length	3020 mm	119 in.	4040 mm	159 in.
C) Width	1320 mm	52 in.	1320 mm	52 in.
D) Overall Height	1825 mm	72 in.	1825 mm	72 in.
* Weight Approx.	1860 kg	4100 lbs	2410 kg	5200 lbs



Picture not exactly as shown and may include, among other things, attached guards and safety devices, as set out in manufacturer's specifications.

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Corma reserves the right, in the interest of technical advancement, to change the designs and specifications without prior notice.

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